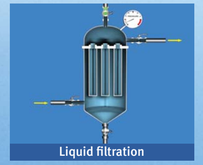
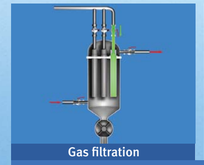
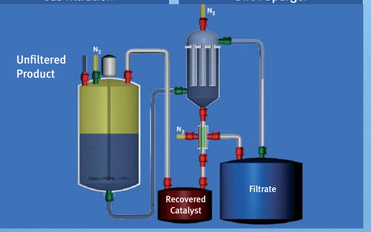
GKN Sinter Metals Filters, the leading manufacturer of porous sinter metal products, offers a variety of solutions to fulfil customer requirements.
We are familiar with various applications in almost every industrial branch. Our products are applied in gas- and liquid filtration, dampening, sparging, sensor protection, bulk handling and many more.
We offer solutions for high temperature and corrosive environments. Sintered filter elements made of stainless steels, bronze, nickel based alloys, titanium and several special alloys can be manufactured seamless up to 1,500 mm length and 320 mm OD. Larger elements will be assembled in our certified inhouse welding shop.
Our most innovative product for the chemical industry is the patented metallic membrane SIKA-R...*AS*.
The filter cartridges equipped with this state-of-the-art technology offer a flow rate up to 4 times higher compared to conventional sinter metal filter cartridges. Furthermore an excellent back flush performance is guaranteed. The filter active membrane layer with filter grades down to 0.1 µm absolute has a thickness of only 200 µm and is made of the same alloy as the coarse support material. The membrane is sinter bonded to the support and therefore cannot peel off.
Another innovation introduced by GKN is the sinter bonded joint of porous parts with solid fittings in order to avoid welding seams – the weak spot of all sintered cartridges of our competitors.
All sintered materials of GKN offer a self-supporting structure with high mechanical strength. We manufacture various filter grades with specified pore sizes and flow rates in order to have the appropriate solution for your requirements.


Liquid filtration


Gas filtration


SIKA-Sparger



Application

- Aeration
- Carbonisation
- Catalyst recovery
- Catalyst retainer
- Flame arrestors
- Flow restrictors / Semi conductor Industry
- Fluidizing
- Gas filtration
- Hot gas filtration
- Liquid filtration
- Steam filtration
- Slurry oil filtration
- Silencing
- Wine filtration

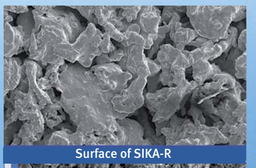
Advantages

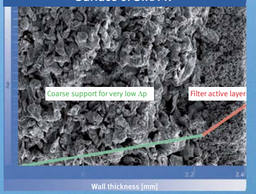
- High Temperature resistance
- High corrosion resistance
- Nickel based alloys available
- High mechanical strength
- Excellent back pulse performance
- Design flexibility

Standard Materials

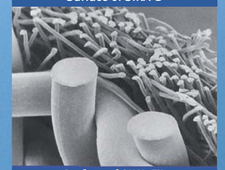
Material	Name	Mat.-No.	SIKA- R... /S	/AX	/AS	FIL	B	Fe	Cr	Ni	C	Mo	Miscellany	Max. Temperature °C Reducing	Max. Temperature °C Oxidizing	Keyword
			in Gewichts-% / in weight- %													
High alloyed material	AISI 304 L	1.4306	x	x	x			Bal.	18.0-20.0	8.0-12.0	<=0.03	0.5	N<=0.1	600	500	Standard for food application
	AISI 316 L	1.4404	x	x	x			Bal.	16.0-18.0	10.0-14.0	<=0.03	2.0-3.0	N<=0.1	540	400	
						x								380	320	
	AISI 904 L	1.4539	x	x	x			Bal.	19.0-21.0	24.0-26.0	<=0.02	4.0-5.0	N<=0.15 Cu 1.2-2.0	600	500	Resistant against sulphuric acid, phosphoric and hydrochloric acid
	AISI 310	1.4841				x		Bal.	24.0-26.0	19.0-22.0	<=0.25	-	-	800	600	Heat resistant
	FeCrAl	1.4767 Mod.				x		Bal.	19.0-22.0	-	<0.10	-	Al 5.0-6.5 with rare earth elements	unfit	900	
Nickel based alloys*	Hastelloy C 22	2.4602	x					2.0-6.0	20.0-22.5	Bal.	<0.02	12.0-14.5	W 2.0-3.5 Co 2.5	650	650	Corrosion resistant with various agressive media. Duration application at > 400 °C possible.
	Hastelloy C 276	2.4819	x	x				4.0-7.0	14.0-16.0	Bal.	<0.02	15.0-17.0	W 3.0-4.5	650	650	
	Hastelloy X	2.4665	x	x				17.0-20.0	20.5-23.0	Bal.	<0.15	8.0-10.0	Co 0.5-2.5 W 0.2-1.0	930	800	
	Inconel 600	2.4816	x	x	x			6.0-10.0	14.0-17.0	>=72.0	<0.15	-	-	700	600	
	Inconel 625	2.4856	x		x			<=5.00	20.0-23.0	>=58.0	<0.10	8.0-10.0	Nb 3.15-4.15	650	650	
	Monel 400	2.4360	x	x	x			<2.0	-	>=63.0	<0.30	-	Cu 28.0-34.0	500	500	Resistant against Cl-containing media
Bronze**	89/11 AK	-					x	-	-	-	-	-	Sn 9-11 < 2 % others Rest Cu	300	250	Typically used for hydraulic & pneumatic
Titanium	Ti	-	x	x				-	-	-	-	-	Ti > 99 %	500	500	Medicine, acid, electrolysis
Other	Other materials on request															

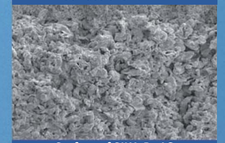
Not all raw materials are in stock. Typical Iron or Nickel elements e.g. Si, Mn, P, S according to the literature.
* Nickel based AX-products only after consultation. Not all dimensions feasible.
** Nickel plating possible


Surface of SIKA-R



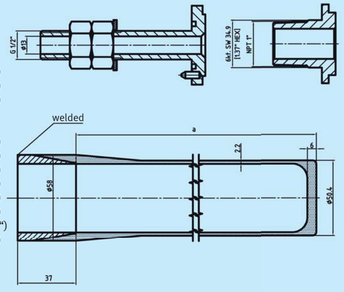

Surface of SIKA-B


Surface of SIKA-FIL


Surface of SIKA-R..*AS*

Dimension a

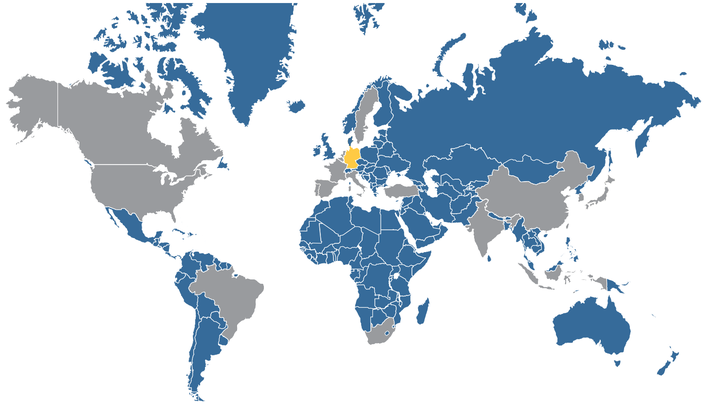
1463	(57.598")
1200	(47.244")
1083	(42.638")
1000	(39.37")
953	(3752")
903	(35.551")
874,5	(34.429")
807	(31.772")
800	(31.496")
693	(27.284")
600	(23.622")
563	(22.1654")
360	(14.173")



Questionnaire Liquid Filtration

Customer		
Address		
Contact person	Dept.	
Phone	Fax	E-mail

1. Liquid		
Chem. Composition of Liquid		
Operating Temperature	min °C max°C	min °F max°F
Operating Pressure	bar (abs.)	psi
Flow Rate	m^3/h	CFH
Liquid density (actual)	kg/m^3	
Liquid viscosity (actual)	Pa s	
2. Solids in the fluid		
Chemical composition		
Particle concentration	g/m^3N	lb/ft^3
Particle size distribution	µm	
Solids Density	g/cm^3	lb/ft^3
3. Operating Parameter		
Mode of operation	continous	discontinous
Solids recovery	yes	no
Cleaning procedure	automatic	manual
Max. allowed Pressure Drop	mbar	psi
Particle size to be removed	µm	
Cycle of back washing		
Back washing media		
Back washing Pressure	bar (abs.)	psi
4. Filter Unit		
Material of Construction	o New Equipment	o Spare part
Connecting pipes	o Increase Capacity	o Pre/After filter
	o Resell	o Own requirements
5. Activities	o Offer	o Visit



Unsere Standorte / Our Locations

Hauptsitz und Fertigung / Head Quarter and Manufacturing

Lokale Vertriebspartner / Local Sales Partners

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www.gkn.com/filters

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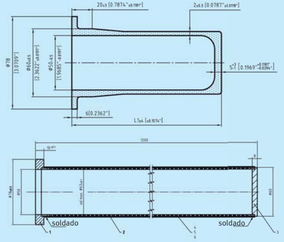

Fibre felt
Standard Dimensions

Outer Diameter (mm)	Length (mm)
50	500, 1000, 1500, 2000
90	500, 1000, 1500, 2000
150	500, 1000, 1500, 2000

Powdered Metal
Standard Dimensions

Outer Diameter (mm)	Length (mm)
60	500, 1000, 1200

Questionnaire Gas Filtration

Customer		
Address		
Contact person	Dept.	
Phone	Fax	E-mail

1. Gas (Chem. Composition)				
Operating Temperature	min °C	max °C	min °F	max °F
Dew point	°C		°F	
Operating Pressure	bar (abs.)		psi	
Gas Volumetric Flow Rate (nominal)	m_n^3/h		CFH	
Gas Volumetric Flow Rate (actual)	m_A^3/h		CFH	
Gas density	kg/m^3			
Gas viscosity	Pa s			
2. Solids in Gas				
Chemical composition				
Dust concentration	g/m^3N		lb/ft^3	
Particle size distribution	µm			
Solids Density	g/cm^3		lb/ft^3	
3. Operating Parameter				
Mode of operation	continous		discontinous	
Solids recovery	yes		no	
Cleaning procedure	automatic		manual	
Max. allowed Pressure Drop	mbar		psi	
Max. permissible contents of dust	g/m_A^3		lb/ft^3	
Type of back pulse gas				
Back Pulse gas Temperature	°C		°F	
Back Pulse gas Pressure	bar (abs.)		psi	
4. Filter Unit				
Material of Construction	o New Equipment		o Spare part	
Connecting pipes	o Increase Capacity		o Pre/After filter	
	o Resell		o Own requirements	
5. Activities	o Offer		o Visit	